

# **Stripping**

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# **Stripping**

After a conductor has been cut it is then prepared for the next step or for crimping. For this purpose, a specific length of the conductor insulation has to be removed, while preventing damage to the conductor. The length of the conductor insulation to be removed depends on the terminal clamping point or the crimp to be processed.

Professional stripping tools guarantee perfect results due to precise adjustment of the tool to the corresponding insulation and the conductor cross-section.

Precision tools by Weidmüller guarantee that the user will always obtain consistent, reliable stripping results.

"Stripping" means the cutting and removal of the insulation. The following must be ensured in performing this task.

The stripping dimension must be observed and neither the conductor nor the remaining insulation must be damaged.

To avoid mistakes, use a stripping tool matched to the insulation and cross-section of the conductor.

Do not use work knives or penknives because the stripping quality when using such tools depends entirely on the manual dexterity of the user. The quality is not consistent, even when the user is highly skilled.

Preference should be given to hand-operated tools that adjust automatically to the corresponding cross-section of the conductor. They do not damage to the conductor during stripping and avoid faults.

stripax® stripping tools guarantee a consistent stripping result which complies with DIN regulations. The tools are rated for standard dimension PVC insulation. Any PVC insulation thicknesses deviating from normal can be set manually. The conductor stopper and integrated wire cutter allow highly versatile use of the tools.

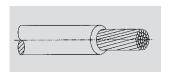
Special insulation types such as Teflon, Silicone and Kapton require special stripping tools. These tools strip the conductor with punch blades.





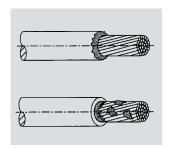


# DIN IEC 60352 part 2 contains references to stripping faults which must be avoided:



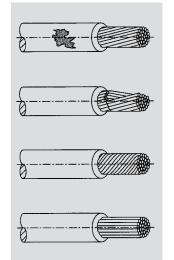
**Correctly** stripped conductor

# Possible faults during stripping:



Insulation has not been cut properly

Remains of the conductor insulation are still to be found on the stripped conductor



The conductor insulation has been damaged by the stripping tool

Single conductors have been damaged or cut off by the stripping tool

Single conductors have been twisted too tightly afterwards

Single conductors are no longer twisted.

# Stripping and cutting tools

- For flexible and solid conductors with PVC insulation
- Cable with double insulation in two processing steps without special adjustment
- Automatic opening of clamping jaws after stripping
- No play in self-adjusting cutting unit
- Long-lasting
- No splicing of single conductors
- Optimised ergonomic design
- Stripping length adjustable via stop
- Adjustable for different insulation thicknesses

#### stripax®

#### 0.08 - 6 mm<sup>2</sup>





#### 6 - 16 mm<sup>2</sup>



- Stripping: PVC insulated flexible conductor, size 0.08...6 mm² (~AWG 28...10)
- Cutting: PVC insulated flexible conductor, size 0.08...6 mm² (~AWG 28...10)
- No damaging of the conductor due to special, self-adjustable stripping blades
- Processing of multi-conductors, with thin flat ribbon cables and even multiple conductors in one operation
- Stripping: PVC insulated flexible and solid conductors (~AWG 10...6)
- Cutting: PVC insulated flexible and solid conductors, up to 6 mm² (AWG 10)
- No damaging of the conductor due to special blade forms







# **Technical data**

Max. stripping performance	
Cable type	
Conductor cross-section	mm²
Stripping length, max.	mm
Cutting performance	
Max. cutting performance	mm²
Tool data	
Length	mm
Weight	g
Note	

STRIPAX
Flexible and solid conductors with PVC insulation
0.086
20
6
190
155

Flexible and solid conductors with PVC insulation	
516	
20	
5	
190	
155	

# Ordering data

Version

Туре	Qty	Order No.
STRIPAX	1	9005000000

Туре	Qty	Order No.
STRIPAX 16	1	9005610000

Note

#### **Accessories**

Note

Туре	Qty	Order No.
Spare stripping blades	1	9054030000
Cleaning brush	5	9005450000

oparo outphing bladdo	Order No.	ype Qty
Oleandar Israela	9054080000	pare stripping blades 1
Cleaning brush 5	9005450000	leaning brush 5

# C.4 Weidmüller 🎉

# Stripping and cutting tool for conductors with special insulation Types for conductor diameters 0.2 ... 1.21 mm (~ AWG 32 ... 18)

- Flexible and solid conductors with PVC, Teflon (PTFE) and silicone insulation
- Special punch blades do not damage the conductor
- No splicing of the single conductors
- Blade inserts can be easily replaced
- All inserts fit one housing

# Mini-duro-stripax





Blade set



# **Technical data**

Max. stripping length Stripping diameter m	ax. cutting performance	e mm
Tool data	iax. cutting performance	5 111111
Length		mm
Weight		
Selection of blade	aata	9
Selection of blade	sets	
		Colour blade set
	Conductor diameter	mm (min./max.)
0		AWG
. ¬		
		mm <sup>2</sup>
	Ir	nsulation material
Information		
Ordering data	3	
Ordering data Tools with blade se		
Tools with blade se	et	
Ordering data Tools with blade se Tool with all blade se	et	
Tools with blade se	et	
Tools with blade se	et	

Set of stripping blades (Mini Stripax up to April 2003)

Information

Mini-duro-stripax					
3–7					
2.2					
135					
110					
white	yellow	red	green	blue	black
0.3-1.3	0.2-0.3	0.3-0.5	0.55-0.8	0.88-0.92	1.0-1.21
2818	32/1, 32/7, 30/1, 30/7	28/1, 28/7, 28/19, 26/1,	24/7, 24/19, 22/1,	20/7, 20/19	18/1, 18/7, 18/19
		26/7, 26/19, 24/1	22/7, 22/19, 20/1		
≈ 0.08 1.0					
PVC / silicone	PTFE	PTFE	PTFE	PTFE	PTFE
			_		
Order No. 9001280000	Order No. 9003700000	Order No. 9003710000	Order No. 9003720000	Order No. 9003730000	Order No. 9003740000
Order No.					
9003500000					
Order No.	Order No.	Order No.	Order No.	Order No.	Order No.
9006970000	9003600000	9003610000	9003620000	9003630000	9003640000
9001290000					

# multi-stripax®

Stripping is the name given to the cutting and removal of conductor insulation. When carrying out this task it must be guaranteed that the appropriate length of insulation is removed and that neither the conductor nor the remaining insulation are damaged in any way.

DIN IEC 352 part 2 (formerly DIN IEC 48/290) contains details of the stripping faults to avoid.

# The challenge



AWG lines

Fieldbus lines

Standardised conductors

Sensor and actuator lines

Cables for Rail industry

Cables for the aerospace industry

Bus applications

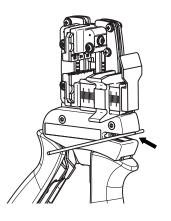
Power supply and distribution

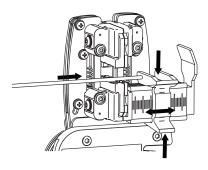
Sensors and actuators in the field

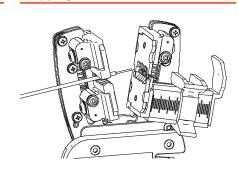
# Cutting

# **Positioning**

# **Stripping**







# multi-stripax®

Multifunctional stripping tool for use on a multitude of conductor insulation forms and configurations – even those not covered by the standard

#### multi-stripax® - the troubleshooter

- Interchangeable stripping units
- Proper stripping of any conductor round, flat or special profiles – thanks to the specially shaped stripping blades
- Incorporates cutting function for up to 2.5 mm<sup>2</sup> solid and 6 mm<sup>2</sup> fine
- Non-fatiguing operation thanks to ergonomic design
- No damage to conductor or remaining insulation
- Good stripping results for industrial applications
- Stripping results reproduced accurately time and time again
- A long-lasting, reliable tool thanks to its robust design
- And of course, the customary Weidmüller repair service

# Special stripping units – the answer to diverse stripping tasks

The multi-stripax® tool – distinguished by its robust design – was developed to handle all the stripping tasks met with in practice. Thanks to the interchangeable stripping units, a special solution can be found for every challenge in the marketplace.

The specially shaped stripping blades guarantee perfect stripping results. The guide plates ensure the correct positioning of the wire and therefore prevent damage to the remaining wire. The clamping jaws hold the conductor with just the right force during the stripping operation and are matched to the specific situation. This flexibility within the variables that affect the result of the stripping operation turns the multi-stripax® tool into a universal troubleshooter.



# Stripping and cutting tools multi-stripax®

- Specially shaped stripping blades enable stripping of special types of insulation and conductor configurations
- High-quality stripping for industrial applications
- Stripping results reproduced accurately time and time again
- A long-lasting, reliable tool thanks to its robust design
- Optimized ergonomic design
- No damage to the conductor or insulation
- Highly flexible thanks to interchangeable stripping units
- Adjustable stop for setting stripping lengths from 2.3 to 30 mm
- The stripping length can be increased by repeating the stripping process.
- Integral cutting function for max. 2.5 mm² solid or 6 mm² flexible

# multi-stripax®



#### **Technical data**

Cable type	PVC, Teflon, PTE, PUR, silicone, halogen-free
Conductor cross-section, min.	2 mm
Conductor cross-section, max.	no limit (in several steps)
max. cutting capacity, fine-strand	6 mm <sup>2</sup>
max. cutting capacity, solid	2.5 mm <sup>2</sup>
max. cutting capacity, ribbon	10.2 x 4 mm
Length/Width/Height	250 / 85 / 40 mm
Weight	250 g
Information	



Ordering data

Type	Conductor	Insulation	Shaped blade	Code	Qty.	Order No.
multi-stripax 16 SL stripping unit multi-stripax 16 SL	16 mm² Standard stranded	PVC	10° 10° METRIC	С	1	9202220000 9202270000
multi-stripax 6-16 stripping unit multi-stripax 6-16	6 mm² 10 mm² 16 mm² solid stranded flexible	PVC	0° 10° 10° METRIC	D	1	9202210000 9202260000
multi-stripax ASI stripping unit multi-stripax ASI	ASI cable 1.5 mm²	PTE PUR EPDM	2 B 22.1,5mm* CABLE ASI	В	1	9202250000 9202300000
multi-stripax AWG stripping unit multi-stripax AWG	AWG 26 AWG 24 AWG 22 AWG 20 AWG 18 AWG 16	PTFE PVC	2 A 22 AWG 18 16 20 WG	А	1	9202230000 9202280000
multi-stripax 0.75-4°SL stripping unit multi-spx 0.75-4°SL	0.75 mm² 1 mm² 1.5 mm² 2.5 mm² 4 mm²	PVC halogen-free	METRIC 0,79° 1' 1.5° 2.5° 4'	Н	1	9203610000 9203730000
multi-stripax 0.25-1.5S stripping unit M-SPX 0.25-1.5 S	0.25 mm² 0.5 mm² 0.75 mm² 1 mm² 1.5 mm²	PVC halogen-free	METRIC 2 1	I	1	9204540000 9204550000
multi-stripax 1.5-6.0S stripping unit M-SPX 1.5-6.0 S	1.5 mm² 2.5 mm² 4 mm² 6 mm²	PVC halogen-free	METRIC (5° 2,5° 4° 6° )	J	1	9204560000 9204570000

# Accessories

Туре	Description	Qty.	Order No.
ERME MULTI-STRIPAX	cutting blade	1	9203070000
ERAN MULTI-STRIPAX	wire stop-set	1	9203100000
Information			

# Special stripping tools

- Quick and accurate stripping
- No need to adjust cutting depth
- No damage to inner conductors

# AM ASI / AM ASI-Spezial



#### AM ASI

- For ASI-cables with rubber insulation
- Trouble-free cutting of the inner conductor

#### AM ASI special

- For ASI-cable types TPE- and PUR- isolation
- Easy positioning of the conductor with the integrated wire stop

# **LWL-stripax**



Stripping and cutting tool for plastic fibre-optic cables with 1-mm diameter inner conductor

- Stripping length adjustable via end stop
- Automatic opening of the clamping jaws after stripping

# **Technical data**

Max. stripping performance	
Cable type	
Conductor diameter	-
Stripping length, max.	=
Tool data	
Length	mm
Weight	g
Note	

AM ASI	AM ASI special
ASI-EPDM	ASI-TPE
125	160
50	120
Limitless stripping length	

M-D-STRIPAX LWL
POF conductor with an inner conductor of 1 mm Ø
1
7.5
135
110
POF: polymer optical fibre

# Ordering data

Version			
Note			
NOTE			

Туре	Qty	Order No.
AM ASI	1	9009950000
AM ASI special	1	9009940000

Туре	Qty	Order No.
M-D-STRIPAX LWL	1	9003750000

# Accessories

Note			

Туре	Qty	Order No.

Туре	Qty	Order No.
Spare stripping blades	1	9003760000

# **Sheathing strippers**

• Sheathing stripper for round PVC cables

#### AM 25 / AM 35

#### AM 25: Ø 6...25 mm; AM 35: Ø 25...36 mm



- Pivoting blade for circumferential, lengthwise and spiral cuts
- Retaining bracket with integrated blade to break open an incision in the insulation
- Integrated spare blade

#### **AM 12**

#### For UTP and STP data cables



- Cutting of UTP and STP data cables and other flexible copper cables with a diameter of up to 4 mm² (~AWG11)
- Stripping of the outer insulation of UTP and STP data cables and other round cables with Ø 0.5 ... 12.5 mm
- No damage to the shielding or conductor due to adjustable stripping blade
- Length end stop for repeated cutting or stripping lengths





# **Technical data**

Max. stripping performance	
Cable type	
Conductor cross-section	-
Conductor diameter	mm
Depth of cut	
Cutting performance	
UTP und STP data cables, max. diameter	-
Flexible (max. conductor cross-section)	-
Tool data	
Length	mm
Weight	g
Note	

AM 25	AM 35
PVC round cable	PVC round cable
625	2536
adjustable up to 4.5 mm	adjustable up to 4.5 mm
135	140
135	135

AM 12		
UTP and STP data cables		
AWG 2011		
0.512.5		
adjustable		
8		
4		
97		
36		

# **Ordering data**

Version

Туре	Qty	Order No.
AM 25	1	9001540000
AM 35	1	9001080000

Туре	Qty	Order No.
AM 12	1	9030060000

Note

### **Accessories**

Туре	Qty	Order No.
Spare blades	2	9001530000
Sheathing stripper		

Туре	Qty	Order No.
Sheathing stripper		

# **Sheathing strippers**

- Sheathing stripper for PVC cables
- Insulation can be stripped from any point along the cable
- Opening of slit insulation by means of integrated cutter



#### **AM 16**



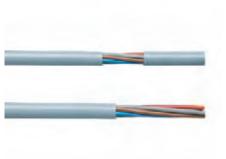
• Especially suitable for stripping cables in the cable duct, too

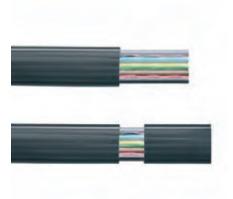
#### **AMF 6/10**

For ribbon cable, 6 mm² and 10 mm²









# **Technical data**

Max. stripping performance	
Cable type	
Conductor cross-section	-
Conductor diameter	mm
Depth of cut	
Cutting performance	
UTP und STP data cables, max. diameter	mm
Flexible (max. conductor cross-section)	mm <sup>2</sup>
Tool data	
Length	mm
Weight	g
Note	

AM 16
PVC round cable
617
0.8 - 2.5 mm
53
60

AMF 6/10
PVC ribbon cable
0 - 4.0 mm
110
115

# Ordering data

Version

Туре	Qty	Order No.
AM 16	1	9204190000

Type	Qty	Order No.
AMF 6/10	1	9204180000

Note

### **Accessories**

Туре	Qty	Order No.
Spare blade	1	9204260000
Sheathing stripper		

Туре	Qty Order No.
Spare blade	1 <b>9204250000</b>
Sheathing stripper	

# Sheathing strippers for coaxial cable

- For coaxial cable and round (shielded) data cables from 2.5 to 8mm diameter
- 1-, 2- and 3-level stripping in one step
- Fast changeover to other cable types thanks to adjustable interchangeable screw holder
- Colour-coded replaceable cassettes with preset stripping lengths for standard coax cable. Refer to the table.
- Setting block (included) permits quick presetting of cutting depths
- Blade cassettes can be used on both sides

#### CST / IE-CST



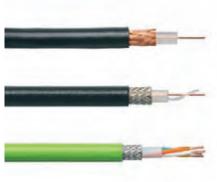
- RG 58 and RG 71
- RG 59 and RG 62
- Antenna cable
- Profibus cable
- Ethernet cable

Туре

CST







two step B A C B A
--------------------

	CST	IE-CST
	Coaxial & round data cables	Coaxial & round data cables
mm	2.58	2.58
-		
mm	100	100

		whi
		gree
CST	IE-CST	bro
Coaxial & round data cables	Coaxial & round data cables	orar
2.58	2.58	light
		blac
100	100	
25	05	

Order No.

9030500000 9204350000

Colour cutter cassettes	B [mm]	C [mm]
grey	3.9	
red	6.0	
yellow	12.0	
blue	6.5	
white	8.6	
green	7.1	5.1
brown	7.5	3.5
orange	8.0	3.7
light green	6.0	6.0
black	8.6	2.3

Dim. A as stated by manufacturer (not defined by tool)

Ordering data	
Version	
Note	

Max. stripping performance

Cable type Conductor diameter

Weight

Note

Stripping length, max. Tool data Length

Accessories	
Note	

Туре	Qty	Order No.	
Screw holder	1	9032060000	
Screwdriver	1	9005720000	
Setting block	1	9005800000	
Dimension A: as specified by connector manufacturer (not defined by tool)			

IE-CST incl. cutter cassette, for Weidmüller ethernet cables.

Colour cutter cassettes	Qty.	Order No.
grey	1	9032050000
red	1	9032040000
yellow	1	9032030000
blue	1	9032020000
white	1	9204340000
green	1	9032000000
brown	1	9032010000
orange	1	9032200000
light green	1	9032210000
black	1	9032220000

# Sheathing strippers for coaxial cable

- For coaxial cable and round (shielded) data cables from 2.5...8mm diameter
- 1-, 2- and 3-level stripping in one step
- Adjustable stripping lengths in 1-mm steps for meshwork and dielectric materials (min. stripping length approx. 3.2 mm)
- Fast changeover to other cable types
- max. stripping length 17 mm
- incl. 3 blades

#### **CST** vario

#### ø 2.5...8 mm



- RG 58 and RG 71
- RG 59 and RG 62
- Antenna cable
- Profibus cable
- Ethernet cable





# **Technical data**

Max. stripping performance	
Cable type	
Conductor diameter	mm
Stripping length, max.	mm
Tool data	
Length	mm
Weight	g
Note	

CST VARIO
Coaxial & round data cables
2.58
17
116
76

# Ordering data

Version

Туре	Qty	Order No.
CST VARIO	1	9005700000

Note

# Accessories

Туре	Qty	Order No.
Screwdriver	1	9005720000
Blade holder	1	9005740000
Blade insert	1	9005730000
Includes spare blade set (1 set = 3 blades)		

# Cable sheathing stripper

- For fast and accurate stripping of damp-proof cables for Ø 8 - 13 mm, e.g. NYM cable, 3 x 1.5 mm² to 5 x 2.5 mm²
- No need to set cutting depth
- Ideal for working in junction and distribution boxes

# Stripper round

# Round cable stripper



 $\bullet$  Damp-proof cable Ø 8...13 mm

# Stripper round top



- Damp-proof cable Ø 8...13 mm
- With stripper for individual wires from 0.2 to 4.0 mm<sup>2</sup>
- With integrated longitudinal cutter
- Retractable internal blade





# **Technical data**

Max. stripping performance	
Cable type	
Conductor cross-section	mm²
Conductor diameter	mm
Tool data	
Length	mm
Weight	g
Note	

Stripper round
Flexible and solid conductors with PVC insulation
813
125
47

Stripper Round Top
Flexible and solid conductors with PVC insulation
0.24
813
125
50

# **Ordering data**

		Version
		version

Qty	Order No.
1	9918040000
	Qty 1

type	Qty	Order No.
STRIPPER ROUND TOP	1	9918050000

# Special cable sheathing stripper

Insulation stripping tool for data communication systems

# **Stripper PC**

# Special cable stripper



# **Stripper Coax**

# Special cable stripper



- Cable diameter Ø 5...15 mm
- For wire strands and conductors from 0.2 to 4.0 mm² (24 12 AWG)
- For data cable in telecommunications and IT sectors
- IBM network cable
- Printer cable
- Control cable

- Cable diameter Ø 4.8...7.5 mm
- For PVC-insulated data-communication and control cables
- RG 58 / RG 59
- TV antenna cables between 4.8 and 7.5 mm diameter
- PVC round cable 3 x 0.75 mm<sup>2</sup>





# **Technical data**

Max. stripping performance	
Cable type	
Conductor cross-section	mm²
Conductor diameter	mm
Tool data	
Length	mm
Weight	g
Note	

Stripper PC
Data cable / telecommunications and IT
0.254
515
125
55

Stripper Coax	
Coaxial & round data cables	
4.87.5	
97	
22	

#### **Ordering data**

Version			

Туре	Qty	Order No.
STRIPPER PC	1	9918060000

Type	Qty	Order No.
STRIPPER COAX	1	9918030000

# Cable knives

- Simple, fast and accurate stripping of insulation from all standard round cables from 4 to 37 mm in diameter
- Circumferential and longitudinal cuts with automatic rotary blade
- Knurled screw at end of handle for setting cutting depth
- Spring-loaded cable retaining clip with thumb guard
- Spare blade in handle

#### Slicer NO 16

#### Cable cutter 4-16 mm ø



#### Slicer NO 27

Cable cutter 8-28 mm ø

- Operating range: 4 16 mm outer diameter
- Operating range: 8 28 mm outer diameter





#### **Technical data**

ieciiiicai data	
Max. stripping performance	
Cable type	
Conductor diameter	mm
Tool data	
Length	mm
Weight	g
Note	

Flexible and solid conductors with PVC insulation
416
122
75

Flexible and solid conductors with PVC insulation
828
122
75

# Ordering data

Version

Туре	Qty	Order No.
SLICER NO 16	1	9918070000

Type	Qty	Order No.
SLICER NO 27	1	9918080000

Note

# **Accessories**

Note		

Qty	Order No.
2	9201430000
	Qty 2

2	9201430000
	2

# Slicer NO 28 TOP

# Cable cutter 8-28 mm ø with hook blade









- Operating range: 8 28 mm outer diameter
- Operating range: 27 37 mm outer diameter





Flexible and solid conductors with PVC insulation
828
165
85

Flexible and solid conductors with PVC insulation
2737
150
106.5

Туре	Qty	Order No.
SLICER NO 28 TOP	1	9918090000

Туре	Qty	Order No.
SLICER NO 35	1	9918100000

Туре	Qty	Order No.
Accessories Slicer No 16-35	2	9201430000

Qty	Order No.
2	9201430000
	Qty 2