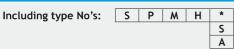
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Accessories: - Stopping Plugs - Type SPMH







SPMH Series Dual Certified Metallic Dome Head Stopping Plugs provide a method of filling unused entries in Ex equipment while maintaining Flameproof Exd and Increased Safety Exe methods of explosion protection and IP66, 68 for IEC type applications. Class I, Division 2 and NEMA 4X, 6P for NEC/CEC type applications.

CERTIFICATION	CENELEC SIRA00ATEX1094 M2 2DG E Ex de land C SIRA00ATEX1094 2DG E Ex de C (Aluminium)					
	CSA / A Ex Class I, Zone 1, Ex de IandIIC Class I, Division 1and2 ABCD Class II EFG, Class III					
	GOST R-Exde IIC POCC GB M∏14.B00030					
	IECEX EX d IIC / EX e II / EX d I IECEX SIR 05.0042U					
INGRESS PROTECTION	IP66 68, CSA Enclosure Type (NEMA) 4X 6P					
IMPACT RESISTANCE	20Nm (7Nm Aluminium)					
OPERATING TEMPERATURES	Nitrile 'O' Ring -30°C to +100°C Silicone 'O' Ring -50°C to +180°C					
MATERIALS	Brass CZ121 (SPMH) 316 Stainless Steel (SPMHS) Aluminium Alloy (SPMHA)					
THREADS	ISO Metric; NPT; NPS; ISO Pipe Thread (BSP Taper, BSP Parallel); PG					
SEALS	The standard 'O' Ring material is Nitrile					
PLATING	Zinc (ZP); Nickel (NP); Tin (TP); Electroless Nickel (EN)					
EXAMPLE PART NUMBER	Sample: SPMH/NP/M20 SPMH - Stopping Plug type and body material (Brass) NP - Nickel plating M20 - Male thread size					

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SIZES AVAILABLE AND DIMENSIONAL REFERENCES							
Metric	Dim Ref	NPT	Dim Ref	ISO Pipe	Dim Ref	PG	Di.,, Kef
M16	В			•	•	7	A
M20	С	1/2"	D	1/2"	D	9	В
M25	С	3/4"	D	3/4"	D	11	С
M32	С	1"	F	1"	D	13.5	С
M40	С	1 ¹ /4"	F	11/4"	D	16	С
M50	С	11/2"	F	11/2"	D	21	С
M63	С	2"	F	2"	D	29	С
M75	С	21/2"	G	21/2"	D	36	С
M80 x 2.0	E	3"	G	3"	D	42	С
M85 x 2.0	E	31/2"	G			48	С
M90 x 2.0	E	4"	G				
M100 x 2.0	E						

DIMENSIONS									
Dimension Reference	A	В	С	D	E	F	G		
Head Diameter		Minimum 6.0mm larger than the major thread diameter							
Hex Socket A/F	6.0	8.0	10.0	10.0	10.0	10.0	10.0		
Total Length	21.5	21.5	21.5	24.5	25.5	29.0	39.0		
Thread Length	16.0	16.0	16.0	19.0	22.0	23.5	33.5		
All Dimensions are in Millimetres									

NOTES:

- SPMH type stopping plugs are designed for use within either clearance holes or parallel threaded entries, for taper threaded entries we would recommend the use of SPA type stopping plugs
- Full installation instructions are supplied with stopping plugs, the instructions must be read prior to installation and adhered to in full
- Unless otherwise stated ISO Metric entry threads have a 1.5mm pitch
- For Flameproof Exd applications the female thread into which the stopping plug is to be fitted must comply with clause 5.3 of EN 50018:2000 (clause 5.3 IEC 79-1)
- For NEC/CEC Explosion Proof applications an engagement of at least 8 full threads must be achieved for parallel threads and 5 full threads must be achieved for tapered threads
- Where metallic stopping plugs are fitted into non-metallic Increased Safety Exe enclosures they must be included within the earth circuit of the system
- When ordering one needs to specify if IECEx or ATEX certification is required. ATEX versions are supplied as standard.

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Accessories: - Stopping Plugs - Type SPMHN





SPMHN Series Glass Filled Nylon Dome Head Stopping Plugs provide a method of filling unused entries in increased safety equipment, maintaining Increased Safety Exe methods of explosion protection and IP66, 68 for IEC type applications.

CERTIFICATION	CENELEC SIRA00ATEX3091 II 2DG E Exe II CSA / A Ex Class I, Zone 1, Ex e II Class I, Division 2 ABCD Class II EFG, Class III
INGRESS PROTECTION	IP66 68, CSA Enclosure Type (NEMA) 4X 6P
IMPACT RESISTANCE	7Nm
OPERATING TEMPERATURES	Nitrile 'O' Ring -30°C to +100°C Silicone 'O' Ring -50°C to +125°C
MATERIALS	30% Glass Filled Nylon (SPMHN)
THREADS	ISO Metric; NPT; NPS; ISO Pipe Thread (BSP Taper, BSP Parallel); PG
SEALS	The standard 'O' Ring material is Nitrile



EXAMPLE PART NUMBER

Sample: SPMHN/M20

SPMHN - Stopping Plug type and body material (Nylon)

- Male thread size

SIZES AVAILABLE AND DIMENSIONAL REFERENCES									
Metric	Dim Ref	NPT	Dim Ref	PG	Dim Ref				
M16	В			7	А				
M20	С	1/2"	С	9	В				
M25	С	3/4"	С	11	С				
M32	С	1"	С	13.5	С				
M40	С	11/4"	С	16	С				
M50	С	11/2"	С	21	С				
M63	С	2"	С	29	С				
M75	С	21/2"	С	36	С				
				42	С				
				48	C				

DIMENSIONS								
Dimension Reference	A	В	С					
Head Diameter	Minimum 6.0mm larger than the major thread diameter							
Hex Socket A/F	6.0	8.0	10.0					
Total Length	21.5	21.5	21.5					
Thread Length	16.0	16.0	16.0					

All Dimensions are in Millimetres

NOTES:

- SPMHN type stopping plugs are designed for use within either clearance holes or parallel threaded entries, for taper threaded entries we would recommend the use of SPA type stopping plugs
- Full installation instructions are supplied, the instructions must be read prior to installation and adhered to in full
- Unless otherwise stated ISO Metric entry threads have a 1.5mm pitch

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Accessories: - Stopping Plugs - Type SPA or SPB





Including type No's:



SPA or SPB Series Certified Metallic Stopping Plugs provide a method of filling unused entries in Ex equipment, maintaining Flameproof Exd method of explosion protection and IP54 for IEC type applications. Class I, Division 1 and NEMA 3 for NEC/CEC type applications.

SPA Type - Externally accessible hexagon recess SPB Type - Internally accessible hexagon recess

SIRA99ATEX1113 II 2DG E Ex d IIC

CSA / A Ex

Class I, Zone 1, Ex d IIC Class I, Division 1 & 2 ABCD Class II EFG, Class III

IECEx Ex d IIC IECEx SIR 05.0042U

INGRESS PROTECTION IP54, CSA Enclosure Type (NEMA) 3

IMPACT RESISTANCE

7Nm

OPERATING TEMPERATURES

-100°C to +600°C

MATERIALS

Brass CZ121 (SPAB, SPBB) 316 Stainless Steel (SPAS, SPBS) Aluminium Alloy (SPAA, SPBA)

THREADS

ISO Metric; ET; NPT; NPS; ISO Pipe Thread (BSP Taper, BSP Parallel); PG

PLATING

Zinc (ZP); Nickel (NP); Tin (TP); Electroless Nickel (EN)

EXAMPLE PART NUMBER

Sample: SPAB/NP/M20

SPA - Stopping Plug type (Externally accessible hexagon recess)

В - Body material (Brass)

NP - Nickel plating

M20 - Male thread size

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SIZES AVAILABLE AND DIMENSIONAL REFERENCES							
Metric	Dim Ref	NPT	Dim Ref	ISO Pipe	Dim Ref	PG	Di.,, Kef
M16	В			•		7	
M20	С	1/2"	D	1/2"	F	9	
M25	С	3/4"	D	3/4"	F	11	С
M32	С	1"	E	1"	Н	13.5	С
M40	С	11/4"	E	11/4"	Н	16	С
M50	С	11/2"	E	11/2"	Н	21	С
M63	С	2"	E	2"	Н	29	С
M75	С	21/2"	G	21/2"	Н	36	С
M80 x 2.0	G	3"	G	3"	Н	42	С
M85 x 2.0	G	31/2"	G			48	С
M90 x 2.0	G	4"	G				
M100 x 2.0	G						

DIMENSIONS								
Dimension Reference	A	В	С	D	E	F	G	Н
Hex Socket A/F	6.0	8.0	10.0	10.0	10.0	10.0	10.0	10.0
Length (min)	16.0	17.0	17.0	14.0	16.0	18.0	22.0	25.0
All Dimensions are in Millimetres								

NOTES:

- Full installation instructions are supplied with stopping plugs, the instructions must be read prior to installation and adhered to in full
- Unless otherwise stated ISO Metric entry threads have a 1.5mm pitch
- For Flameproof Exd applications the female thread into which the stopping plug is to be fitted must comply with clause 5.3 of EN 50018:2000 (clause 5.3 IEC 79-1)
- For NEC/CEC Explosion Proof applications an engagement of at least 8 full threads must be achieved for parallel threads and 5 full threads must be achieved for tapered threads